

AP-400 SOFTWARE RETROFIT

This Engineering Bulletin presents our **AP-400 Palletizing System** software retrofit. With this package, your equipment will have additional options, greater reliability and perhaps it will help you raise your overall throughput rates.



A. Fewer Delays

- Faster restart
- The Restart allowed mode let you select a new pattern during the Empty machine mode
- New pacing sequence reducing by 75% the start/stop cycles therefore increasing livability of contactors, brake motors and key ways of the shafts
- Optimized Twin-belt turner option with increased speed range and rough top belts
- Anticipated pallet change

C. User-friendly Interface

- Access to more parameters through the interface
- Enhanced Faults diagnostic
- Fine tuning screens allow operators to temporarily save adjustments

B. Enhanced Reliability

- More precise layer former and row pusher positioning
- Reduction of brake use of up to 75% on layer former and row pusher
- Better pallet dispenser initialization
- Superior leaking bag detection
- Additional options on several modules for greater effectiveness

D. Mechanical & Electrical Components

- Several various sensors
- Rough-top belts
- Row pusher encoder
- Detection bar plate
- Miscellaneous items such as bolting and wires

Electrical and mechanical components can be installed by your qualified staff members however, a Premier Tech Systems Service Technician will be required to download the software modifications and fine-tune your patterns.

If you wish to improve your equipment, we will gladly answer your questions and provide you with a quotation.



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