

STARTING THE EQUIPMENT CHECKLIST

- 1. Remove all bags from equipment
- 2. Push E-Stop Reset push-button
- 3. Switch to *OFF mode* and select Parameter set
- 4. Switch to *Automatic mode*
- 5. Select *Sections 1+2* and *Fill Bag*
- 6. Press *Start* then *Pause*
- 7. Fill **bag magazines**
- 8. Push E-Stop Reset push-button
- 9. If small bags, deactivate third row of cylinder
- 10. Check **top guide** position
- 11. Check bag centering from **pick-up unit** to **bag openers**
- 12. Check bag position on **feed conveyor**
- 13. Check bag position at **bag openers**
- 14. Press *Pause* button twice
- 15. Inspect the bags after **bag kicker**
- 16. Select *Empty Bag*, press *Pause* twice & check if bags are empty
- 17. Check bag support in **upper exit unit**
- 18. Check **stop plate** adjustment
- 19. Check bags speed & spacing at closing system
- 20. Check bags spacing at **bag kicker**