

STARTING THE EQUIPMENT STEP 19 (continued)

To help you, here are some examples of starting values.

Parameter name	Parameter value for a TFT	
	Small bag 150 ft/min 22 lbs	Medium bag 120 ft/min 37.5 lbs
Bag exit duration in very high speed	0.30	0.30
Bag exit speed in high speed	200.1	200.1
Bag exit duration in high speed	0.32	0.32
Bag exit speed in low speed	120.1	149.9
Bag exit duration in low speed	1.80	1.60
Infeed arms opening delay	1.30	1.10
Delay to move transport arms to exit unit	1.40	1.10